

## **29-5045 Installation**

- Make opening proximately 21" wide and 30" tall in vehicle wall. Refer to drawing.
- Reinforce wall as needed to support additional 200# load and prevent vibration.
- Mark and cut fastener holes per drawing.
- Carefully attach unit to cab wall. It may be helpful to remove plastic drain tray from unit first. Fasten edges securely to avoid vibration and noise.
- Seal unit to cab joint with polyurethane (preferred) or silicone sealant.
- Attach air conditioner power wire to switched +12vdc or +24vdc power source as indicated. Attach ground to a secure frame ground.
- Connect engine coolant lines to heater fittings (if equipped)
- Connect pressure, return, and case drain lines per drawing. Failure to connect case drain to a tank pressure drain circuit voids motor seal warrantee. Never exceed 2500PSI or 15GPM flow. For hydraulic questions contact the vehicle manufacturer or Visionaire at (972) 647-1056.