

Manufacturers and Distributors of Heating and Air Conditioning for Heavy Duty Equipment

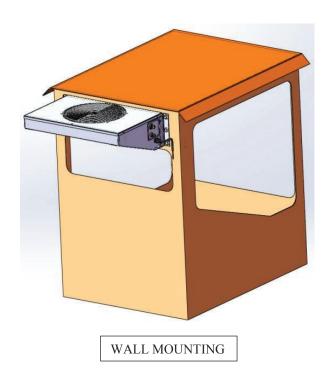
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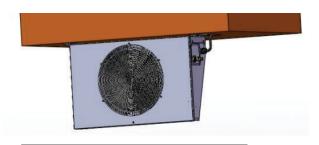
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## INSTALLATION INSTRUCTIONS 3030 SERIES CONDENSER - HORIZONTAL / VERTICAL

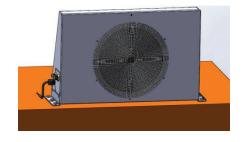
## **BEFORE STARTING:**

- 1) Please read instructions all the way through to familiarize your-self with the proper installation procedures.
- 2) Disconnect battery.
- 3) Make sure you have the required tools for the installation of the unit and to handle refrigerant R-134a.
- 4) The A/C unit must be kept clean and dry. Keep all caps on refrigerant hoses until they are connected.
- 5) Only CERTIFIED experienced mechanics should charge the system with R-134a.





OPTIONAL BOTTOM MOUNTING



OPTIONAL TOP MOUNTING

## **MOUNTING THE UNIT:**

- 1) Mount the CONDENSER level with the roof.
- 2) Thoroughly clean the area where the unit will be mounted.
- 3) Carefully set CONDENSER in place. Locate holes using condenser as template. Drill 7/16 dia holes.
- 4) Run a bead of sealant around the mounting bolt holes. Allow sealant to set at least partially.
- 5) Place condenser in place and install (6) 3/8-16 bolts, Flat washers, and lock nuts. The length of the bolts should 1" beyond structure.
- 6) Tighten bolts to 25 lb-ft.